

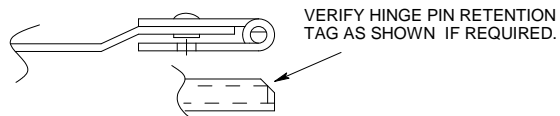
NOTE ITEM 11:
RIVET SIZE A/R 100° BLIND CR3212-4
OR
SOLID AN426-3/4 2117 3/32 INCH

A B LIGHT MOUNTING REQUIRES 8MM (0.315 IN) MOUNTING HOLE AND 9.5MM (0.375 IN) X 2MM (0.080 IN) RECESS FOR BEZEL O.D.

2 SOURCED SEPARATELY

1 NEXT HIGHER ASSEMBLY (NHA)

- NOTES:
NOT FOR COMPOSITE PANEL INSTALLATION.
ASSEMBLY MAY BE FIELD FABRICATED CONTACT TANIS AIRCRAFT PRODUCTS. ITEM 5 TD03151 FIELD FABRICATED.
- A** MATCH DRILL/CUT - AIRCRAFT SKIN AND DOUBLERS
NOTE: CLEARANCE REQUIREMENTS OF BEZEL AND DOOR, COMPENSATE ACCORDINGLY BY CUTTING AIRCRAFT SKIN AND DOUBLER ITEM 5 TD03151 FOR 9.5MM LIGHT BEZEL
- B** INNER DOUBLER - ITEM 4 TD02750-2 SUPPLIED WITH 8MM HOLE FOR LIGHT SHANK DO NOT DRILL LARGER.
- C** ASSEMBLE WET - COAT ALL CONTACT FAYING SURFACES AND RIVETS WITH SEALANT (13).
- D** HINGE - LOCATE IN ASSEMBLY WITHOUT DOOR AND RIVET (11).
- E** HINGE TO DOOR - ALIGN DOOR WITH LATCH POINTS AND HINGE, LATCH IN PLACE MARK RIVET LOCATIONS.
- F** MATCH DRILL DOOR TO HINGE AND RIVET (12).
- G** LOCATE AND RIVET FUSE HOLDER ITEM 9 ADJACENT TOO OR WITH DOOR ASSEMBLY. LOCATION AT INSTALLERS DISCRETIONS.
- H** OPTION: APPLY TO INNER SURFACE OF DOOR, TEFLON PTFE TAPE (76475A32), POLYPROPYLENE (UHMW), OR POLYVINYL FLUORIDE TAPE (BMS5-157).



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13	REF	PS 870	2	CORROSION INHIBITIVE SEALANT - A/R	PRO-SEAL MIL-PRF-81733 BMS 5-95 OR EQUIVALNT
12	1	MS20470AD-3-4	2	SOLID UNIVERSAL HEAD RIVET 2117 - T4 - A/R	ALT: MS20470AD-4-4
11	1	VARIES (NOTE ITEM 11)	2	100° RIVET - (SIZED PER INSTALLATION) - A/R	NAS523, NAS1740, MS7885, MS20601
10	1	TU03141	1	DUAL FUSE KIT - W/12-AMP FUSES	TANIS PART - OR ALT APPROVED CPD MAX 12-AMP
9	1	TU03153	2	BRACKET - DUAL FUSE	TANIS PART - ALT: FIELD FABRICATED PER INSTALLATION
8	1	212-12S	2	RECEPTACLE CAMLOC - 1/4 TURN	ALT: C-SPEC SERIES FASTENER UNDER TSO-C148
7	1	V2600-LW-7	2	RETAINING WASHER	ALT: C-SPEC SERIES FASTENER UNDER TSO-C148
6	1	2600-5SW	2	WING STUD - 1/4 TURN *(SIZE AS REQUIRED)	ALT: C-SPEC SERIES FASTENER UNDER TSO-C148
5	1	TD03151	2	DOUBLER - 2 PLACE	FIELD FABRICATE - DRAWING 03151 (0.040 X 8.0 X 5.5 INCH)
4	1	TD02750-2	1	DOUBLER - 2 PLACE	TANIS PART - 0.040 X 5 X 3.7 INCH
3	1	TD02750-1	1	BLANKING PLATE	TANIS PART - BLANKING PLATE (AR)
2	1	TD02751-2	1	HINGE - 2 PLACE - 4.8 INCH	TANIS PART - 4.8 INCH
1	1	TD02751-1	1	DOOR - 2 PLACE	TANIS PART - - 4.8 INCH

ITEM	SHT	ITEM NUMBER	QTY	DESCRIPTION	SPECIFICATIONS
MATERIAL LIST					
(vc6 TC2 format E)					
CURRENT REV APPROVAL:				DRAWN BY	GLEN OLIN
				CHECKED BY	DIRK ELLIS
				SCALE	NOT TO SCALE
				TITLE:	
				DOOR KIT - 2 PLACE (KODIAK)	
				P/N: TD03152	
				SPEC: N/A	
				SUPERSEDES: N/A	
				DRAWING: 03152	
				SHEET: 1 OF 1	



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