



TN02782
REV C JAN-02-2013
INSTRUCTION - CLICK BOND KIT

Record of Revisions

When updated, this document is changed in its entirety

REV	DATE	DESCRIPTION	BY	APPROVAL
C	JAN-02-2013	ECR2011-0007	DNE	
B	DEC-05-2012	Change instruction title	GDO	DNE
A	JUL-20-2012	Update for TSH system	DNE	RCK

General Overview:

This instruction is for the installation of Click Bond cable mount(s) (CB9120), and supplements the instruction supplied with the Click Bond installation kit (CB92). The cable tie mount (CB9120) is used for securing wire, wire bundles, connectors, and sensors using a cable tie strap.

Required Materials and Description:

CB9120 - Cable tie mount. The mount is a non-invasive mount that is bonded in place with a two-part acrylic adhesive. It is constructed from a high temperature (350°F/177°C) glass/thermoplastic, and is supplied preset in a disposable installation fixture. Once adhesive has cured, the fixture is removed and discarded.

CB92 - Installation kit, contains scuffing pad, solvent wipe (CB911), adhesive mixing instructions, acrylic adhesive (CB200), mixing plate (CB902), and stick (CB903).

Installation:

 **Caution:** The solvent wipe (CB911) contains a powerful cleaning solution. It will etch any finish that it encounters, painted or bare metal.

1. Verify installation location(s).
2. Remove any excess oil and any loose materials.
3. Clean installation location with scuffing pad.
4. Thoroughly wipe area with solvent wipe (CB911). When installing on a painted surface it is not necessary to scrap/remove paint if the paint is properly adhering to the surface.
5. Mix adhesive per Click Bond instructions supplied in kit (CB92).
6. With the mount (CB9120) installed in the installation fixture uniformly apply mixed adhesive to the surface contact side of the mount.
7. Remove the two paper strips from the tape on the bottom of adhesive fixture.
8. Press the adhesive fixture in place.
9. Apply pressure to the center section of the fixture holding the cable mount until it clicks and holds the mount in place. (A small amount of adhesive should flow out from beneath the mount.)
10. Allow adhesive to cure (30 minutes for handling strength, 24 hours for full cure).
11. Carefully remove installation fixture and dispose.

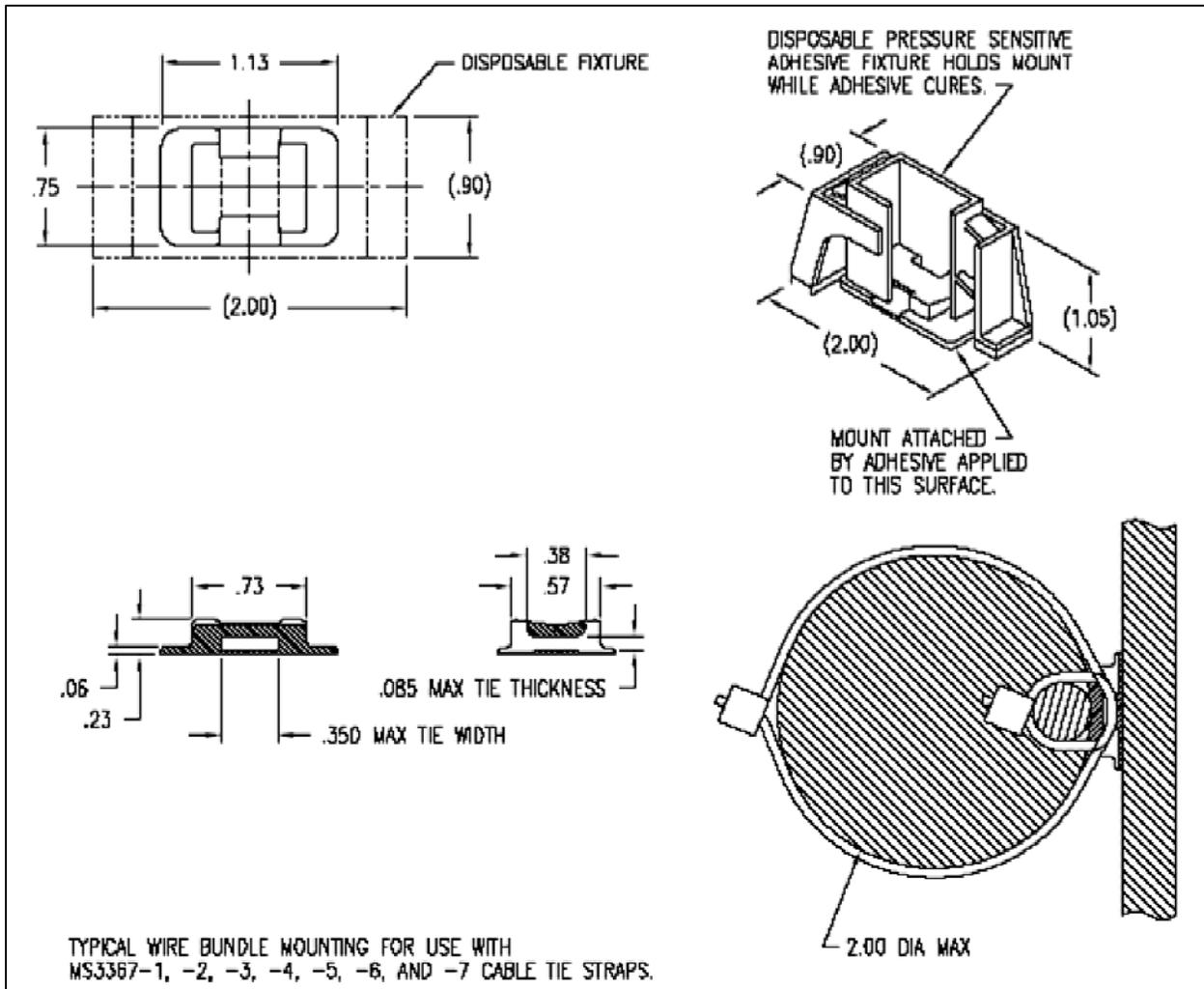


Figure 1 (Images reproduced with permission, Click Bond™)

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