

LET.	CHANGE	APPROV.
E	SKIPPED REVISION - THRU D, DRAWING RELEASED AT REVISION E	ECO-133490
F	ADDED SUBSECTIONS d AND e TO NOTE	ECO-133745
G	INCREMENT DRAWING REVISION, NO CHANGES	ECO-134280
H	INCREMENT DRAWING REVISION, NO CHANGES	ECO-134897
I	INCREMENT DRAWING REVISION, NO CHANGES	ECO-135113

TA3115-2-PL BATTERY PREHEAT KIT IS IDENTICAL TO TSBPC12-3115-230 BATTERY PREHEAT KIT, AS DEFINED ON DRAWING 03115-230, REVISION E, AND SHOULD BE MANUFACTURED TO THE SAME INSTRUCTIONS AND PROCEDURES EXCEPT:

- a. IDENTIFY WITH BLANK LABEL P/N TA109313
- b. HARTZELL FINAL INSPECTION PERSONNEL TO COMPLETE THE BLANK FIELDS ON THE LABEL, SIGNIFYING PASSAGE OF FINAL INSPECTION
- c. ON PMA ASSEMBLIES, THE LABEL MAY BE AFFIXED TO THE PACKAGING OR TAG DUE TO SIZE CONSTRAINTS
- d. FOR A CROSS REFERENCE CHART OF TANIS PART NUMBERS TO HARTZELL PART NUMBERS, REFER TO DRAWING TA110001, CURRENT REVISION
- e. HARTZELL LOGO WITH "FAA PMA" MUST BE STAMPED ON PACKAGING IN CLOSE PROXIMITY TO LABEL



THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY NOT BE DISCLOSED TO OTHERS FOR ANY PURPOSE OR USED FOR MANUFACTURING WITHOUT PERMISSION FROM HARTZELL PROPELLER LLC.

			DSM	WKR	ECO-133490	WEIGHT	TOLERANCES UNLESS OTHERWISE NOTED:
			12/13/22	12/13/22		SHEET 1 OF 1	
MATERIAL	HEAT-TREAT	FINISH	DRAWN	CHECKER	APPROVED	REPLACES	DECIMALS: .00 ±.03 .000 ±.010 .0000 ±.0005
BATTERY PREHEAT KIT, 230V						REPLACED BY	ANGLES: ±.5°
						DO NOT SCALE	FRACTIONS: ±1/32
						DISTRIBUTION	(also see A-3316) TA3115-2-PL